WO 2004/068002

5

10

20

25



- A differential locking mechanism for a drive axle comprising:
 a differential including a differential gear assembly supported within a differential case;
 - a pair of axle shafts driven by said differential gear assembly for rotation about an axis;
 - a shift collar movable between an unlocked position where speed differentiation between said axle shafts is permitted and a locked position where both of said axle shafts rotate at a common speed; and

an electronic actuator for generating an electronic signal to move said shift collar from said unlocked position to said locked position.

- 2. A differential locking mechanism as set forth in claim 1 wherein said electronic actuator includes a coil mounted to an axle component and surrounding said shift collar wherein said electronic signal powers said coil to move said shift collar.
 - 3. A differential locking mechanism as set forth in claim 2 wherein said coil is directly secured to a carrier housing.
 - 4. A differential locking mechanism as set forth in claim 2 including a resilient member for automatically returning said shift collar to said unlocked position when said coil is not powered.
 - 5. A differential locking mechanism as set forth in claim 4 wherein said resilient member reacts between said coil and an outboard end of said shift collar.
- 6. A differential locking mechanism as set forth in claim 5 including a washer fixed to said outboard end for reacting with said resilient member.

7. A differential locking mechanism as set forth in claim 2 wherein said shift collar includes an inboard end having a splined surface and an outboard end for supporting a resilient return member, said inboard end having a greater diameter than said outboard end.

5

10

20

25

- 8. A differential locking mechanism as set forth in claim 7 wherein said coil defines a central bore surrounding said shift collar at said outboard end, said shift collar moving in an inboard direction in response to said coil being powered via said electronic signal such that said splined surface of said inboard end engages a mating splined surface formed on said differential case such that said differential case and said axle shafts are locked together for rotation about said axis.
 - 9. A drive axle assembly with a locking differential comprising: an input defining a longitudinal axis;

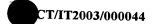
a carrier including a pinion gear driven by said input and a ring gear in meshing engagement with said pinion gear;

a differential including a differential gear assembly supported by a differential case, said differential gear assembly being driven by said ring gear;

a pair of axle shafts driven by said differential gear assembly for rotation about a lateral axis, said lateral axis being transverse to said longitudinal axis;

a locking mechanism including a shift collar and an electronic actuator for controlling movement of said shift collar wherein said shift collar is movable between an unlocked position where speed differentiation between said axle shafts is permitted and a locked position where both of said axle shafts rotate at a common speed about said lateral axis in response to an electronic signal generated by said electronic actuator.

10. A drive axle assembly as set forth in claim 9 wherein said electronic actuator comprises a coil surrounding said shift collar wherein said electronic signal powers said coil to move said shift collar.



- 11. A drive axle assembly as set forth in claim 10 including an axle housing for substantially enclosing said carrier and said axle shafts wherein said coil is supported by said axle housing.
- 12. A drive axle assembly as set forth in claim 11 wherein said shift collar includes an inboard end having a splined surface and an outboard end, said inboard end having a greater diameter than said outboard end and wherein said coil defines a central bore surrounding said shift collar at said outboard end, said shift collar moving in an inboard direction in response to said coil being powered via said electronic signal such that said splined surface of said inboard end engages a mating splined surface formed on said differential case such that said differential case is locked to said axle shafts.
 - 13. A drive axle assembly as set forth in claim 12 including a resilient member for automatically returning said shift collar to said unlocked position when said coil is not powered, said resilient member reacting between said coil and a washer mounted to said outboard end of said shift collar.
- 14. A drive axle assembly as set forth in claim 13 including a pair of side gears with one side gear being fixed to each of said axle shafts and wherein said differential gear assembly includes a differential spider having four support shafts orientated in an overall shape of a cross and four differential pinion gears in meshing engagement with said side gears with one of said differential pinion gears being supported on each of said support shafts.

25

15

5

25



- 15. A drive axle assembly as set forth in claim 14 wherein said ring gear is fixed to said differential case such that said ring gear, said differential case, said spider, and said differential pinion gears all rotate as one unit to transfer power to the axle shafts via said side gears when no speed differentiation is required and when speed differentiation is required said differential pinion gears rotate on said respective shafts to speed up rotation of one of said pair of axle shafts via said respective one of said pair of side gears while slowing rotation of the other of said pair of axle shafts via said respective other of said pair of side gears.
- 16. A drive axle assembly as set forth in claim 15 wherein one of said pair of axle shafts includes a set of inboard splines and a set of outboard splines, said set of inboard splines cooperating with said respective one of said pair of side gears to fix said one of said side gears for rotation with said axle shaft and said set of outboard splines cooperating with a splined bore formed inside said inboard end of said shift collar.
 - 17. A method for controlling a differential lock assembly for a drive axle comprising the steps of:
- (a) providing a differential for driving a pair of axle shafts, the
 differential including a differential gear assembly supported within a differential
 case and a shift collar for selective engagement with the differential case;
 - (b) energizing a coil surrounding the shift collar;
 - (c) in response to step (b) moving the shift collar from an unlocked position where speed differentiation between the pair axle shafts is permitted under predetermined conditions to a locked position where both of the axle shafts rotate at a common speed by fixing the shift collar to the differential case.
- 18. A method as set forth in claim 17 including the step of automatically returning the shift collar to the unlocked position when the coil is not energized.